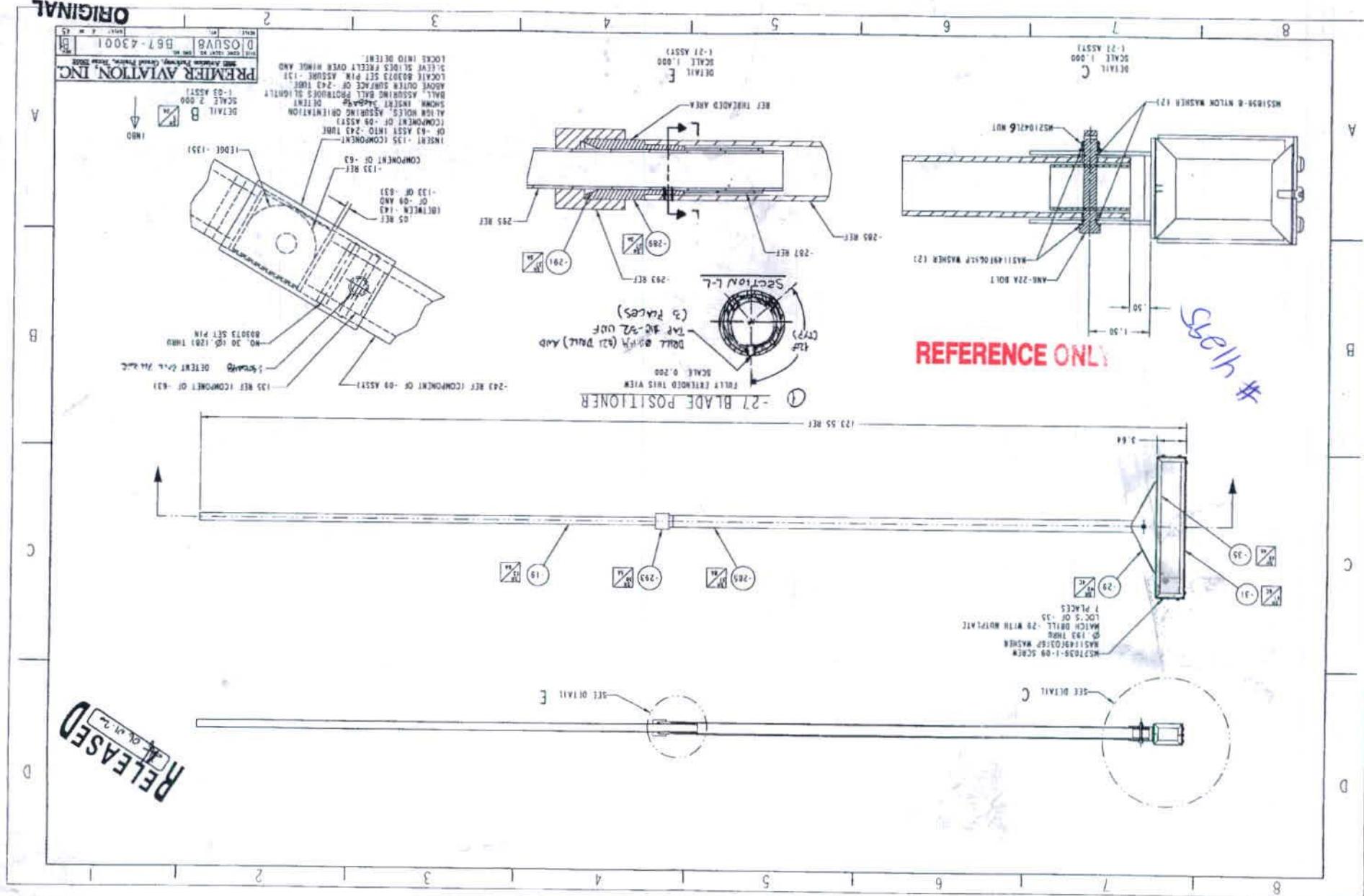


100000000

ORIGINAL

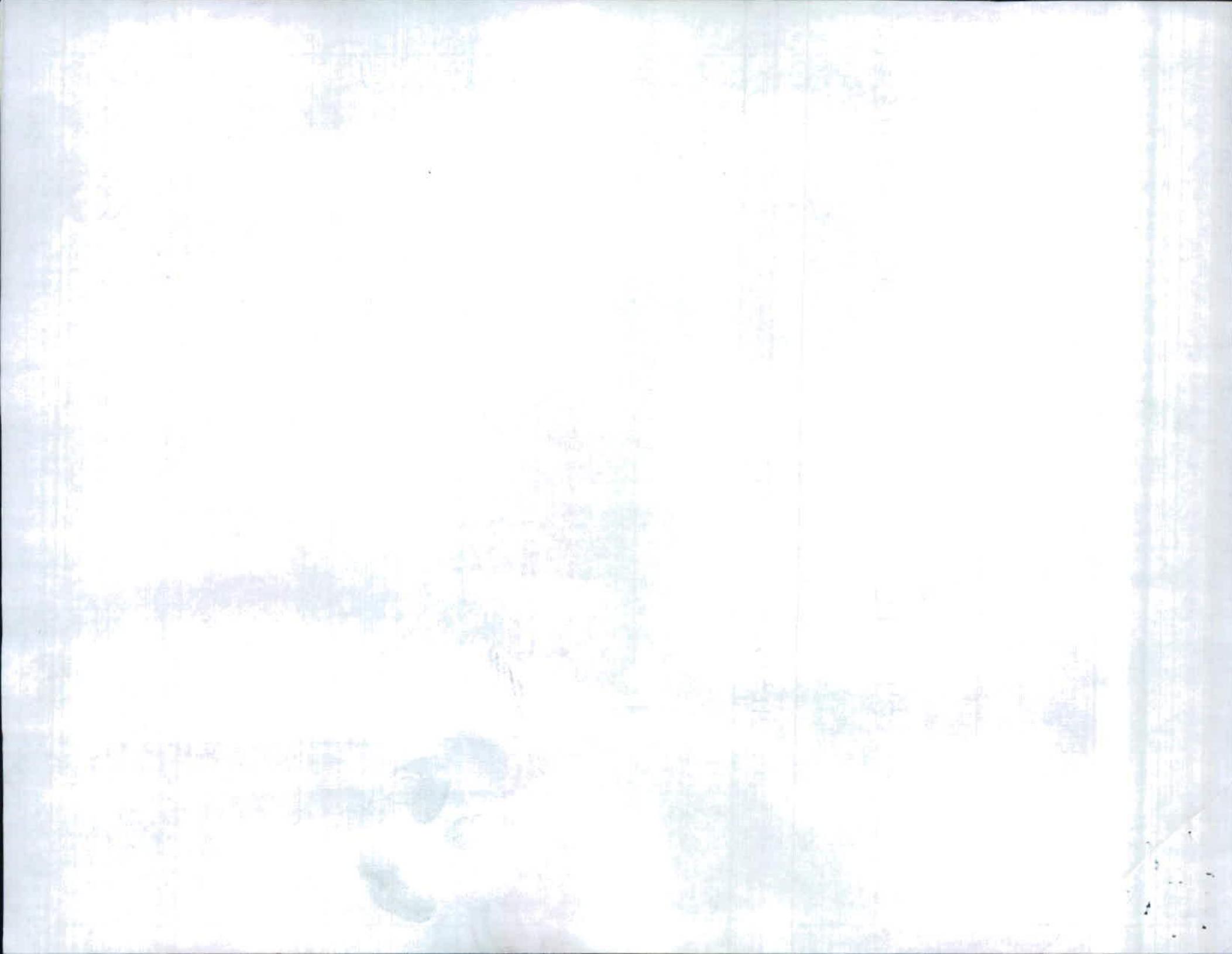




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## Process Sheet

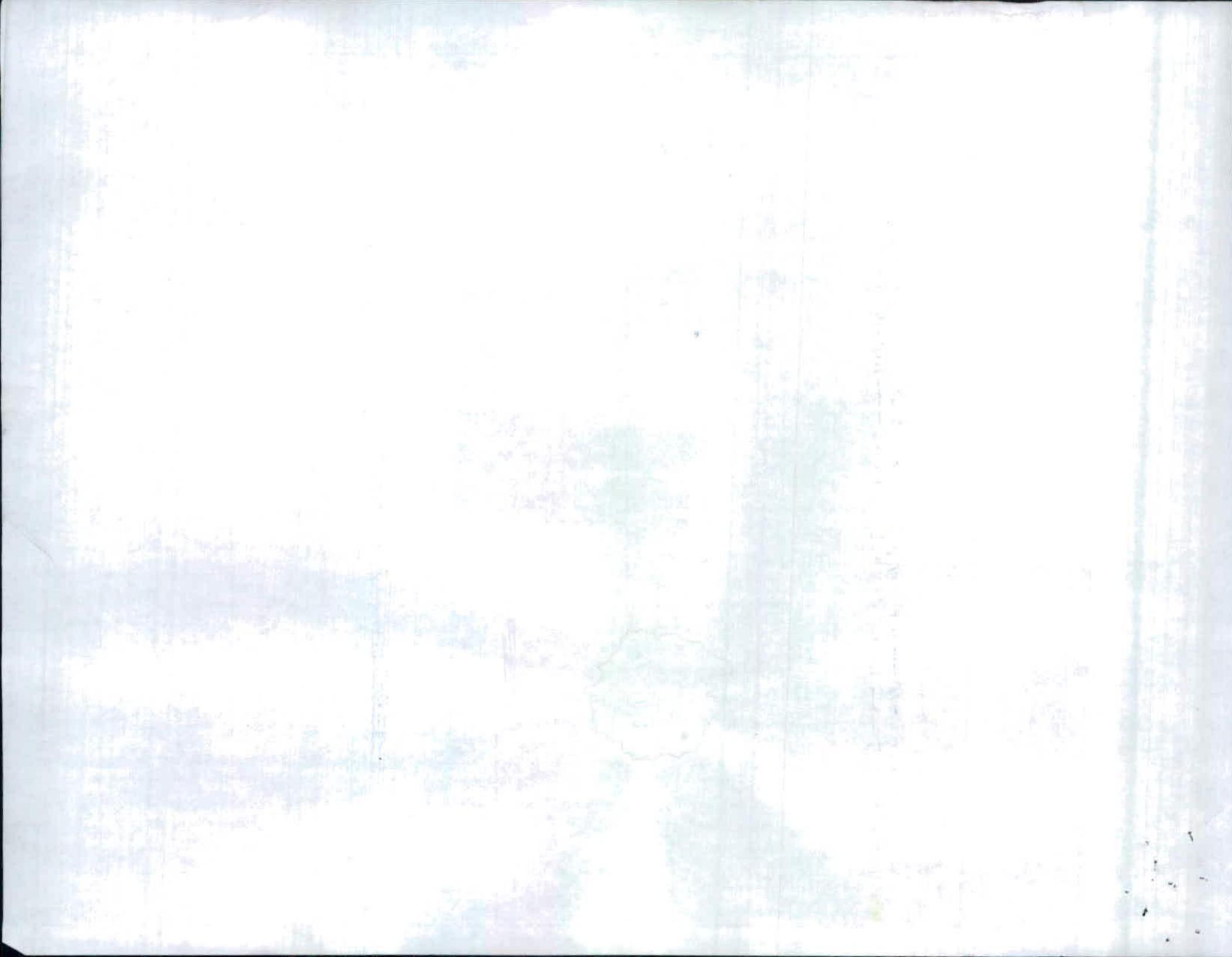
Customer: CU-DAR001 Dart Helicopters Services	Drawing Name: BLADE POSITIONER	
Job Number: 41295	Part Number: PB674300127	
Job Number:		
Seq. #:	Machine Or Operation:	Description :
13.0	MS27039109	Screw
Comment: Qty.: 7.0000 Each(s)/Unit Total : 28.0000 Each(s) Screw batch: 107378		185 08/09/23 (X)
14.0	NAS1149F0316P	WASHER
Comment: Qty.: 7.0000 Each(s)/Unit Total : 28.0000 Each(s) WASHER batch: 108473	- not in comp. old batch	185 08/09/23 (X)
15.0	MS27039104	Inventory
Comment: Qty.: 3.0000 Each(s)/Unit Total : 12.0000 Each(s) Inventory batch: 18431		185 08/09/23 (X)
16.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: 1- slide -289 , -291 and -293 on -19 tube then slide it in -285 tube 2- drill holes 0.159 (#21) thru -285 into -289 in (3) place and tap 10-32 UNF as per dwg 3- assemble all parts as per dwg PB67-43001		185 08/09/23 (X) Cpl 08.10.22
17.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP		185 08/10/22 (X)
18.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____		185 08/10/22 (X)
19.0	QC21	FINAL INSPECTION/W/O RELEASE
Comment: FINAL INSPECTION/W/O RELEASE		185 08/10/22 (X)
Job Completion		MF 08-10-22
		Add 960-16-Washer mss19 Qty - 12



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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: BLADE POSITIONER
Job Number: 41295		Part Number: PB674300127
Job Number:		
Seq. #:	Machine Or Operation:	Description :
6.0	PB6743001293 	Extension Tube Adjustmnt  Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Extension Tube Adjustmnt batch: B40061
7.0	PB6743001289 	Handle Adjustmnt Fitting  Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Handle Adjustmnt Fitting batch: 41375
8.0	PB6743001291 	Clamp Bushing  Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Clamp Bushing
9.0	AN622A 	BOLT  Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) BOLT batch: m18057
10.0	NAS1149F0632P 	WASHER  Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s) WASHER batch: 18057
11.0	MS518598 	WASHER  Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s) WASHER batch: 108986
12.0	MS21042L6 	Nut  Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Nut batch: 105077



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## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BLADE POSITIONER	
Job Number	: 41295 -1		Part Number	: PB674300127	
Estimate Number	: 13530		Drawing Number	: B6743001.P.4	
P.O. Number	:		Project Number	: N/A	
This Issue	: 23/09/2008	S.O. No. :	Drawing Revision	: B1	
Prsh Rev.	: NC		Material	:	
First Issue	: 18/08/2008	Type	Due Date	: 15/09/2008	
Previous Run	: 41241		Qty:		
Written By	:		Um:	Each	
Checked & Approved By	: MF 08-09-23		<i>split</i>		
Comment	: Est Rev:A 08-07-29 new issue DD verified by.ec				

Additional Product AN960-10 → WASHER M5519 → QTY CPC 08-10-21  
 PB674300135 → ADD CONTACT CEMENT → M109109

Job Number:



Seq. #:	Machine Or Operation:	Description:	Barcode	Comments
1.0	PB674300135	PB67-43001-35 Lower Pad Assembly  ← Add contact cement! M109109		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) PB67-43001-35 Lower Pad Assembly batch: B41378 MF 08-10-21
2.0	PB674300131	PB67-43001-31 Upper Restraint Weldment		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) PB67-43001-31 Upper Restraint Weldment batch: B41371 x2 MF 08-10-21
3.0	PB674300129	PB67-43001-29 Blade Positioner Weldment		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) PB67-43001-29 Blade Positioner Weldment batch: B41376 x2 MF 08-10-21
4.0	PB6743001285	PB67-43001-285 Upper Tube		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) PB67-43001-285 Upper Tube batch: 41374 MF 08-10-21
5.0	PB674300119	PB67-43001-19 Inner Tube and Retainer Bu		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) PB67-43001-19 Inner Tube and Retainer Bu batch: 41369 MF 08-10-21